

# 2

## Add "B" Interchange Base (if replacing larger worm reducer)

Base P/N	Interchange to Traditional Worm Center Distance
CB21HE	2.06"
CB24HE	2.38"
CB26HE	2.62"
CB30HE	3.00"
CB32HE	3.25"
CB38HE	3.75"
CB42HE	4.25"
CB52HE	5.25"
CB60HE	6.00"

"B" Base mounts to basic reducer and allows simple interchange to larger center distance worm reducers.  
 "B" Bases will be assembled to a reducer at no charge upon request. Contact Factory for details.

# 3

## Add Output Shaft (if solid output shaft is needed)

Single Output P/N	Double Output P/N	Shaft Length (in)	Shaft Dia. (in)	Interchange to Traditional Worm Center Distance
S185040	S185043	4.31	0.875	1.75"
S185041	S185044	4.69	1.000	2.06"
S185042	S185045	5.14	1.125	2.38"
S185000	S185004	5.14	1.125	2.38"
S185001	S185005	5.63	1.125	2.62"
S185002	S185006	6.75	1.250	3.00"
S185003	S185007	7.06	1.375	3.25"
S185020	S185023	7.06	1.375	3.25"
S185021	S185024	7.75	1.625	3.75"
S185022	S185025	8.12	1.875	4.25"
S185030	S185033	8.12	1.875	4.25"
S185031	S185034	9.06	2.000	5.25"
S185032	S185035	10.00	2.250	6.00"

If solid shaft is required, substitute the XX suffix in the catalog number with the appropriate bore code.

Shaft kits will be assembled into a reducer at no charge upon request. Contact Factory for details

# 4

## Add Accessory Kit (if replacing worm reducer)

Worm Reducer Size	Converts Basic Reducer + "B" Base Kit to Worm Reducers Below:			
	Horizontal Base (T-Mount)	Vertical Output (VL/VH Mount) ■	Output Flange (F Mount)	Torque Arm Kit
18HE	1.75" CD	E185005.00	E185717.00	E185753.00
	2.06" CD*	E185010.00	--	
	2.38" CD*	E185015.00	--	
24HE	2.38" CD	E185015.00	E185017.00	E185454.00
	2.62" CD*	E185020.00	--	
	3.00" CD*	E185121.00	--	
	3.25" CD*	E185025.00	--	
33HE	3.25" CD	E185025.00	E185027.00	E185152.00
	3.75" CD*	E185026.00	--	
	4.25" CD*	E185030.00	--	
43HE	4.25" CD	E185030.00	E185032.00	E185754.00
	5.25" CD*	E185035.00	--	
	6.00" CD*	E185040.00	--	

\* A "B" Base is required to mount accessories to base units for retrofit to larger center distance worm reducers.

■ VL & VH bases must be installed at Factory.

Accessory kits will be assembled to a reducer at no charge upon request. Contact Factory for details.