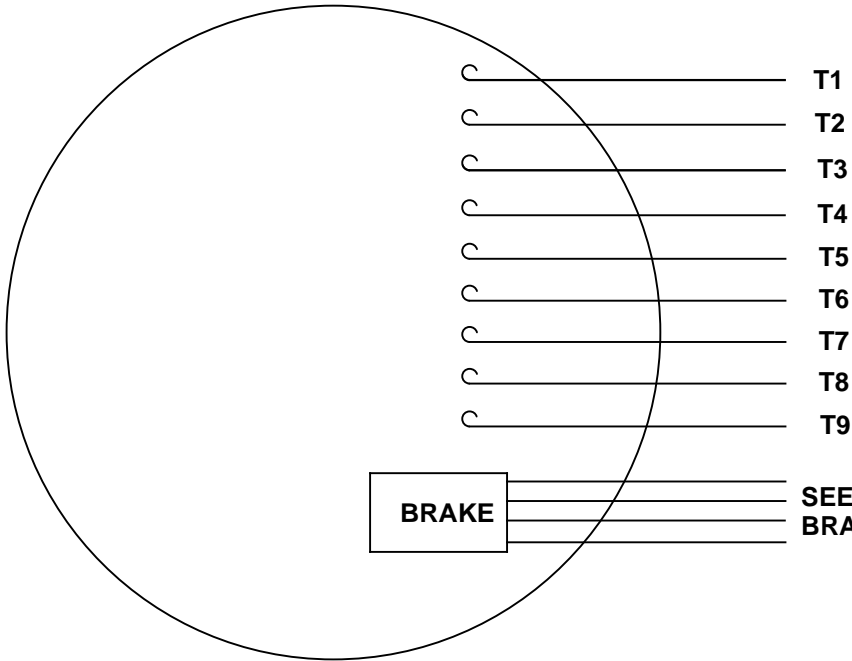


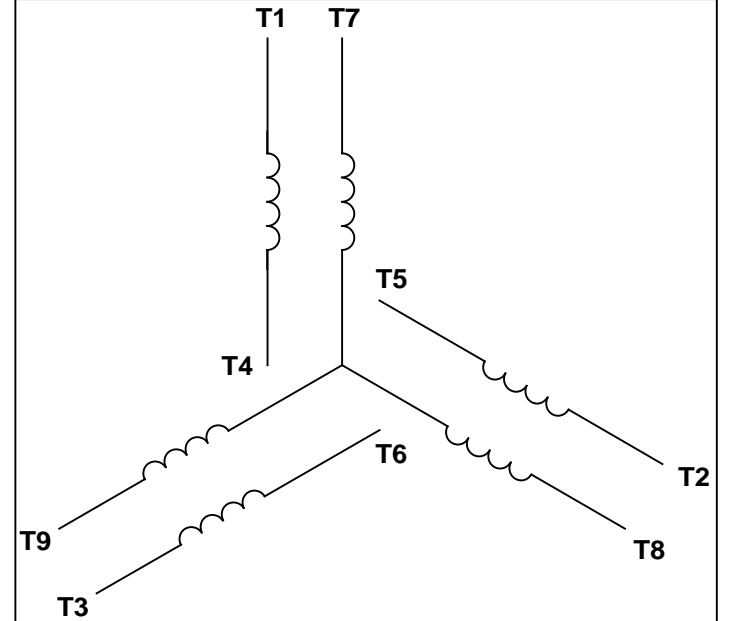
VIEW FROM OUTSIDE OF MOTOR AT SWITCH END.



T1
T2
T3
T4
T5
T6
T7
T8
T9

BRAKE SEE TABLE FOR BRAKE CONNECTIONS

LINE LEADS



VOLTAGE	L1	L2	L3	JOIN & INSULATE
HIGH	T1	T2	T3	(T4, T7) (T5, T8) (T6, T9)
LOW	T1, T7	T2, T8	T3, T9	T4, T5, T6

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BRAKE CONNECTION						
VOLTAGE	STERNS BRAKE			DINGS BRAKE		
	L1	L2	Join	L1	L2	Join
HIGH	1(RED)	2(RED)	3(BLACK) 4(BLACK)	2(BLACK)	4(YELLOW)	1(YELLOW) 3(BLACK)
LOW	1(RED) 3(BLACK)	2(RED) 4(BLACK)	-----	2(BLACK) 3(BLACK)	1(YELLOW) 4(YELLOW)	-----

		TOLERANCES UNLESS SPECIFIED				DRAWN MDN 03/26/03	
		DEC	INCHES			CHK	
		.X	±.1			APPR	
		.XX	±.01			SCALE 1:1	
			.XXX	±.005	TITLE EXTERNAL WIRING DIAGRAM 3 PHASE W/O PROTECTOR		REF
--	REDRAWN IN SOLIDWORKS	VJB 02/08/11	.XXXX	±.0005	MAT'L MTR DECAL - 004014 BRAKE DECAL - 080034		FMF
NO	REVISION	BY & DATE	CHK	ANG ±1/2°	FINISH	PAGE	OF
THIRD ANGLE PROJECTION			RFP	PREV	SIZE	DRAWING NO	
			NETWORK FILE NAME 00501015ME			A	005010-15ME
							REV